

QD BUSHINGS



Standard "QD" Bushings

Bushings	Bore Range	Dimensions (Inches)							Capscrews		Average Weight Lbs.
		D	L	A	B	C	E	F	Size	Bolt Circle	
JA	1/2 to 1-1/8	2	1 1/16	9/16	1 3/8	1/8	11/16	3/8	10-24	1 2/3	0.90
SH	1/2 to 1-5/8	2 11/16	1 5/16	13/16	1 27/31	3/16	7/8	7/16	1/4	2 1/4	1.00
SDS	5/8 to 1-15/16	3 3/16	1 3/8	3/4	2 3/16	3/16	7/8	1/2	1/4	2 11/16	1.00
SK	3/4 to 2-7/16	3 7/8	1 15/16	1 1/4	2 13/16	3/16	1 3/8	9/16	5/16	3 5/16	2.00
SF	3/4 to 2-15/16	4 5/8	2 1/16	1 1/4	3 1/8	1/4	1 1/2	9/16	5/16	3 7/8	3.00
E	1" to 3-3/16	6	2 5/8	1 5/8	3 5/6	5/16	1 7/8	3/4	3/8	5	10.00

Note: All Bushings shown above except "JA" have a setscrew over the keyway.

Standard Mounting

- 1) Align tapped holes in bushing fange with drilled holes in sheave hub.
- 2) Insert capscrews through drilled holes in sheave hub & thread loosely into tapped holes in bushing flange.
- 3) Position assembly on shaft & tighten capscrews progressively & uniformly.

To Remove

- 1) Remove capscrews & thread into tapped holes in sheave hub. Tighten progressively until bushing is free from sheave taper.
- 2) Remove assembly from shaft.



Reverse Mounting

- 1) Align drilled holes in bushing fange with tapped holes in sheave hub.
- 2) Insert capscrews through drilled holes in bushing flange & thread loosely into tapped holes in sheave hub.
- 3) Position assembly on shaft & tighten capscrews progressively & uniformly.

To Remove

- 1) Remove capscrews & thread into tapped holes in bushing flange. Tighten progressively until bushing is free from sheave taper.
- 2) Remove assembly from shaft.

